

the Iconic Blackout Collection

The logo graphic for ICF consists of a central cluster of overlapping, semi-transparent geometric shapes in shades of lime green, cyan, and light blue. The letters 'I', 'C', and 'F' are rendered in a bold, dark grey sans-serif font, positioned over the central part of the graphic.

ICF

Indiana
Coated
Fabrics

ICF | Indiana Coated Fabrics

Industry leader in Blackout Roller Shade Fabrics

www.indianacoatedfabrics.com

About us

Founded in 1967, Indiana Coated Fabrics has become an industry leader in providing premiere fabrics with unsurpassed customer service.

Located in north-central Indiana, ICF's storied history in the textile fabrication & custom coatings industry has paved the way for state-of-the-art techniques and new products, all while propelling itself onto the Global stage.

"Our success is at the crossroads of Customer Satisfaction, Innovation, Integrity & People"

~ T. Foster

Shade Cloth Quick Reference

the Standard

Industry leading, Globally recognized 12oz Blackout Shade Cloth....How all others are measured

the Ultra

the Standard specially formulated to meet Canadian Flame Resistance Test: CAN/ULC-S109

the Premier

When the industry **Standard** is just not enough, our 14oz **Premier** cloth is unmatched by any other

Affordable Blackout

A budget conscious, 11oz 4 Ply premium fabric option with our famous Blackout technology

Affordable Privacy

Our 10oz 3 Ply premium fabric option **without** Blackout

WideShade

The **best choice** for seamless wide window shade applications - 98" and 120" widths

Providing exceptional FR qualities

Available in 17oz 4 Ply and 14oz 3 Ply

****Samples shown in this book reflect two of our fabric formats; Opaque, color front/color back and Duplex, color front/white back. ****

*****Other Duplex color combinations are available; MOQ may apply*****

All our premium fabrics come in an array of colors and finishes. With an industry leading color palette, proprietary lamination & coatings, substrates measuring up to 120" and customizable ordering, ICF has the PERFECT textile solution, no matter the application

*****Full Color Sample Books available upon request. You can also visit our website for our color palette*****



Contact us:

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574.269.1280

PO Box 1017
Warsaw, IN 46581

Industry Leading Colors

Colors displayed are for reference ONLY.
Accurate color representation in print may
differ from actual fabric. Fabric Color
Samples available upon request



11 - White



105 - Cloud
White



49 - Dark
Grey



111 - Mineral
Dust



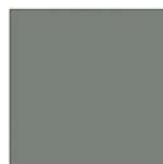
106 - Azure
White



48 - Dove
Grey



139 - Platinum
Grey



58 - Sage



118 - Pewter



92 - Arctic
Silver



47 - Grey
Silver

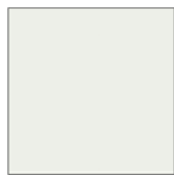


142 - Graphite

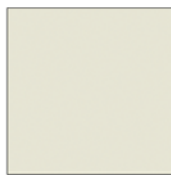


10 - Black

White to Grey Tones



75 - Warm
White



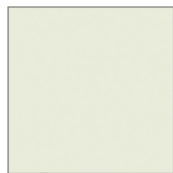
37 - Cream



23 - Bone



51 - Ivory



71 - Vanilla



57 - Oyster



34 - Clay



103 - Alabaster



104 - Palomino

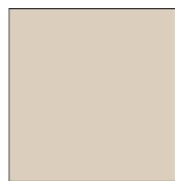


84 - Dark
Sand



36 - Light
Cocoa

Neutral to Tan Tones



26 - Buff



9 - French
Beige



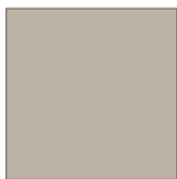
32 - Champagne



72 - Autumn
Wheat



101 - Celadron



100 - Linge



53 - Linen



134 - Suede



117 - Bark

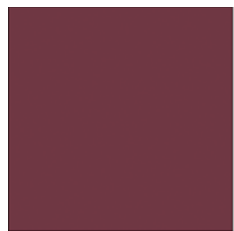


33 - Chocolate

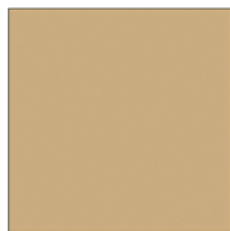


119 - Mocha

Tan to Brown Tones



77 - Wine



38 - Ecru



45 - Forest
Green

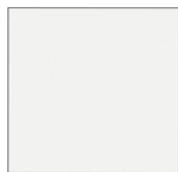


35 - Denim



19 - Navy Blue

40 colors makes up quite a palette and knowing where to begin on selection can be daunting. Here is a list of our 10 most requested colors to help get the imagination rolling.



11 - White



10 - Black



57 - Oyster



47 - Grey



23 - Bone



84 - Dark Sand



103 - Alabaster



49 - Dark Grey



34 - Clay



32 - Champagne

Our most requested colors

The Top 10

Iconic Styles & Emboss Patterns

**Most fabric styles available in Duplex format (color front/white back).
Extended lead times and MOQ's may apply.**

Shade Cloth Style

<i>Embossing Pattern</i>	<u><i>the Standard</i></u>	<u><i>the Ultra</i></u>	<u><i>the Premier</i></u>	<u>WideShade III & IV</u>	<u>Affordable Blackout</u>	<u>Affordable Privacy</u>
Matte	X	X	X	X	X	X
DeLux	X	X	X	X	X	X
Moire	X	X	X	X	X	X
Boucle	X	X	X	X	X	X
Cloud	X	X	X		X	X
Pebble	X	X	X		X	X
Windsor	X	X	X		X	X
Medina	X	X	X		X	X
Leather	X	X	X		X	X
Linen Plus	X	X	X		X	X
Topaz	X	X	X	X	X	X
Sofglass	X	X	X		X	X

Embossing Schedule

the Standard - 12oz 4 Ply Window Shade

the Standard - 12oz 4 Ply Window Shade

Style:

Construction:

4 ply lamination (73% vinyl and 27% fiberglass)
(Each vinyl is equal thickness and weight)

Surface Texture:

Various Embossing Patterns Available

Thread Count:

60 threads per square inch
(23 per square cm) (+4 / -6)

Available Widths:

36", 45", 54", 63", 72", 77"
(91 cm, 114 cm, 137 cm, 160 cm, 183 cm, 196 cm)

Roll Lengths:

30 yards standard (Other lengths available upon request)
(27.4 m)

Weight:

12.5 oz. per square yard
(424 grams per square meter) (+ / - 2.0)
(+ / - .68)

Thickness:

12.5 mil
(.318 mm) (+ / - 2.0)
(+ / - .05)

Instron Tear Test: Lbs./ft.

Warp 25.87
Fill 17.53

Instron Breaking Strength: Lbs./ft.

Warp 100
Fill 77

Washability:

Material may be dusted with a damp cloth. When scrubbing is necessary,
warm water, mild detergents, and gentle rubbing are recommended

Opacity: Visual check

Blackout

Flammability:

NFPA 701 Test Method 1 - 2015 Edition
FMVSS & CMVSS 302
California State Fire Marshal Section 13115, Registration No. F-358003

Other Tests Passed:



ASTM G-21 – Resistance to Fungi
ASTM E1428-9 - Pink Staining
AATCC 16, Option 3 – 2003 – Colorfastness to Light
AATCC Test 30
(ATCC 6275 Aspergillus Niger)
(ATC 9645 Trichoderma Virus)
ASTM D4834-03 Lead Test
CSA-CAN 600.08 Lead Test
UL GreenGuard Gold Certified

Solor Heat Control Properties Interior Use at Zero Degree Profile Angle

No.	Color	SC (Single Glass)					SC (Insulating Glass)								
		Ts	Rs	As	Tv	Rv	Av	Tv	O-F	1/8" CI	1/4" CI	1/4" H.A.	1/2" CI	1" CI	1" H.A.
11	White	Tr	77	23	Tr	NA	NA	NA	NA	NA	0.22	NA	NA	0.2	NA
23	Bone	Tr	69	31	Tr	NA	59	41	Tr	0.2	0.27	0.28	0.29	0.26	0.28
47	Grey	Tr	45	55	Tr	Tr	NA	NA	NA	0.44	0.43	0.37	NA	NA	NA
49	Dark Grey	Tr	30	70	Tr	Tr	28	72	Tr	0.2	0.55	0.53	0.42	0.52	0.49
10	Black	Tr	5	95	Tr	Tr	NA	NA	NA	0.72	0.68	0.5	NA	NA	NA

Shipping:

Rolls shipped on 3" (7.67cm) ID paper cores
Optional 1.317" (3.2 cm) ID paper cores available

Revised 10/2020

OPAQUE

(#11 White Displayed)

DUPLEX

(#118 Pewter Displayed)

DeLux

(#11 White Displayed)

DeLux

(#10 Black Displayed)

MOIRE

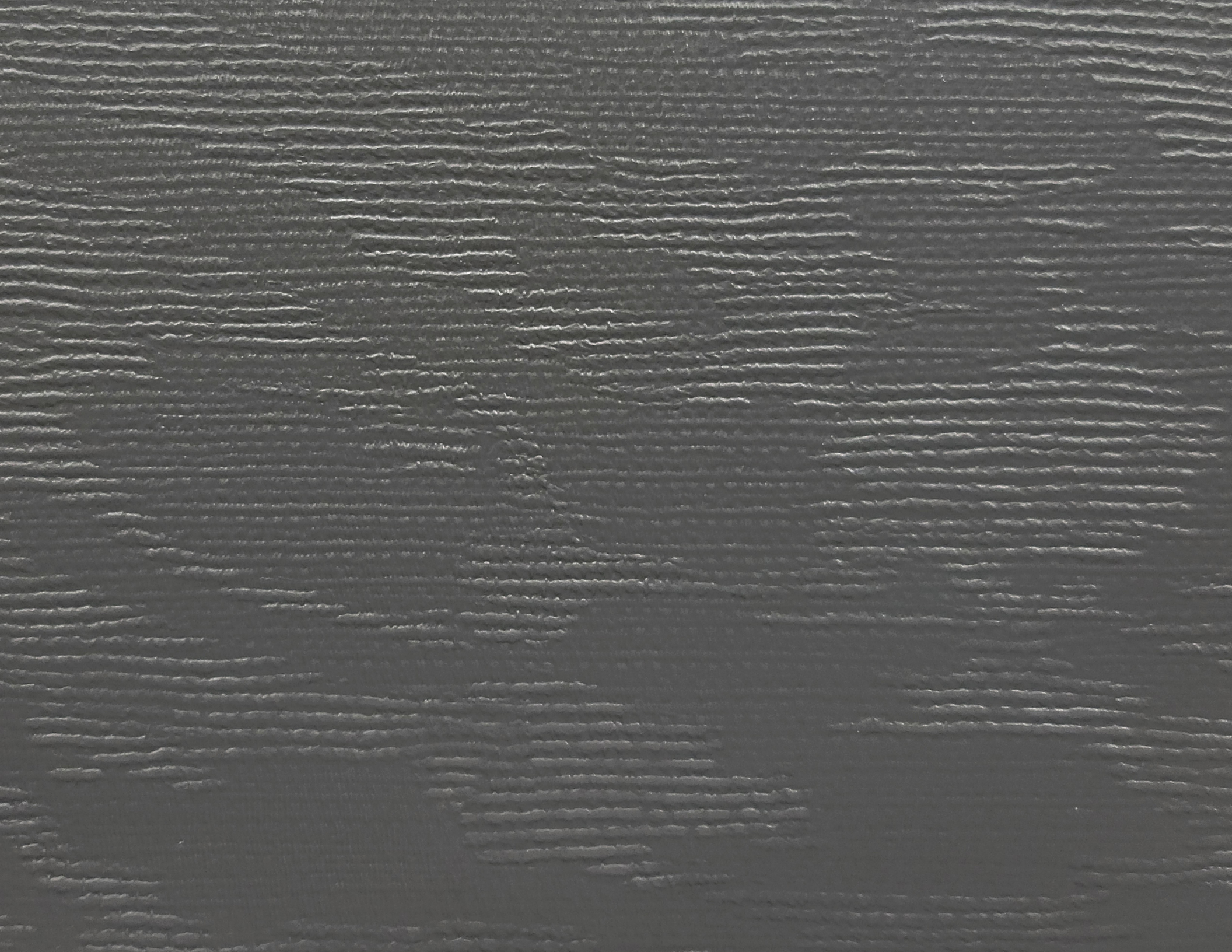
(#103 Alabaster Displayed)

BOUCLE

(#105 Cloud White Displayed)

CLOUD

(#118 Pewter Displayed)



PEBBLE Duplex

(#10 Black/#11 White Displayed)



WINDSOR

(#47 Grey Displayed)

MEDINA

(#57 Oyster Displayed)

LEATHER Duplex

(#10 Black/#11 White Displayed)



LINEN PLUS

(#57 Oyster Displayed)

TOPAZ Duplex

(#84 Dark Sand/#11 White Displayed)

**Specially formulated to meet Canadian Flame Resistance Test: CAN-ULC-S109*

the Ultra - 12oz 4 Ply Window Shade

the Ultra - 12oz 4 Ply Window Shade

Style:

4 ply lamination (73% vinyl and 27% fiberglass)
(Each vinyl is equal thickness and weight)

Surface Texture:

Various Embossing Patterns Available

Thread Count:

60 threads per square inch
(23 per square cm) (+4 / -6)

Available Widths:

36", 72"
(91 cm, 183 cm)

Roll Lengths:

30 yards standard (Other lengths available upon request)
(27.4 m)

Weight:

12.5 oz. per square yard
(424 grams per square meter)
(+ / - 2.0)
(+ / - .68)

Thickness:

12.5 mil
(.318 mm)
(+ / - 2.0)
(+ / - .05)

Instron Tear Test: Lbs./ft.

Warp 25.87
Fill 17.53

Instron Breaking Strength: Lbs./ft.

Warp 100
Fill 77

Washability:

Material may be dusted with a damp cloth. When scrubbing is necessary,
warm water, mild detergents, and gentle rubbing are recommended

Opacity: Visual check

Blackout

Flammability:

CAN-ULC-S109
Meets or exceeds NFPA 701 Test Method 1 - 2015 Edition
Meets or exceeds California State Fire Marshal Section 13115, Registration No.
F-35803
Meets or exceeds FMVSS & CMVSS 302

Other Tests Passed:



ASTM G-21 – Resistance to Fungi
ASTM E1428-9 - Pink Staining
AATCC 16, Option 3 – 2003 – Colorfastness to Light
ASTM D4834-03 Lead
CSA-Can 600-08 Lead
UL GreenGuard Gold Certified

Solor Heat Control Properties Interior Use at Zero Degree Profile Angle

No.	Color	SC (Single Glass)						SC (Insulating Glass)							
		Ts	Rs	As	Tv	Rv	Av	Tv	O-F	1/8" CI	1/4" CI	1/4" H.A.	1/2" CI	1" CI	1" H.A.
11	White	Tr	77	23	Tr	NA	NA	NA	NA	NA	0.22	NA	NA	0.2	NA
23	Bone	Tr	69	31	Tr	59	41	Tr	0.2	0.27	0.28	0.29	0.26	0.28	0.23
47	Grey	Tr	45	55	Tr	Tr	Tr	NA	NA	0.44	0.43	0.37	NA	NA	NA
49	Dark Grey	Tr	30	70	Tr	28	72	Tr	0.2	0.55	0.53	0.42	0.52	0.49	0.35
10	Black	Tr	5	95	Tr	Tr	Tr	NA	NA	0.72	0.68	0.5	NA	NA	NA

Shipping:

Rolls shipped on 3" (7.67cm) ID paper cores
Optional 1.317" (3.2 cm) ID paper cores available

Revised 10/2020

ULTRA FR

(#23 Bone Displayed)

the Premier - 14oz 4 Ply Window Shade

the Premier - 14oz 4 Ply Window Shade

Style:

Construction:

4 ply lamination (71% vinyl and 29% fiberglass)
(Each vinyl is equal thickness and weight)

Surface Texture:

Various Embossing Patterns Available

Thread Count:

64 threads per square inch
(25 per square cm) (+1 / -4)

Available Widths:

36", 48", 54", 72"
(91 cm, 122 cm, 137 cm, 183 cm)

Roll Lengths:

30 yards standard (Other lengths available upon request)
(27.4 m)

Weight:

13.6 oz. per square yard
(461 grams per square meter) (+ / - 2.0)
(+ / - 68)

Thickness:

12.8 mil
(.325 mm) (+ / - 2.0)
(+ / - .05)

Instron Tear Test: Lbs./ft.

Warp 33.22
Fill 18.89

Instron Breaking Strength: Lbs./ft.

Warp 144
Fill 120

Washability:

Material may be dusted with a damp cloth. When scrubbing is necessary,
warm water, mild detergents, and gentle rubbing are recommended.

Opacity: Visual check

Blackout

Flammability:

NFPA Standard 701/2019 Test Method 1 (Small Scale)
California State Fire Marshal Section 13115 Registration No. FA-35801
Boston Fire Department Test BFD 1X-1

Other Tests Passed:



ASTM D4834-03 Lead
CSA-Can 600-08 Lead
ASTM E1428-9 - Pink Staining
ASTM G-21 – Resistance to Fungi
UL GreenGuard Gold Certified

No.	Color
11	White
23	Bone
47	Grey
49	Dark Grey
10	Black

Solor Heat Control Properties Interior Use at Zero Degree Profile Angle

I _s	R _s	A _s	T _v	R _v	A _v	T _v	SC. (Single Glass)				SC. (Insulating Glass)			
							O-F	1/8" CI	1/4" CI	1/4" H.A	1/2" CI	1" CI	1" H.A.	1" H.A.
Tr	77	23	Tr	NA	NA	NA	NA	0.22	NA	NA	0.2	NA	NA	
Tr	69	31	Tr	59	41	Tr	0.2	0.27	0.28	0.29	0.26	0.28	0.23	
Tr	45	55	Tr	Tr	NA	NA	NA	0.44	0.43	0.37	NA	NA	NA	
Tr	30	70	Tr	28	72	Tr	0.2	0.55	0.53	0.42	0.52	0.49	0.35	
Tr	5	95	Tr	Tr	NA	NA	NA	0.72	0.68	0.5	NA	NA	NA	

Shipping:

Rolls shipped on 3" (7.67 cm) ID paper cores
Optional 1.317" (3.2cm) ID paper cores available

Revised 10/2020

NLFG 14oz

(#47 Grey Displayed)

Affordable Blackout - 11oz 4 Ply Window Shade

Affordable Blackout - 11oz 4 Ply Window Shade

Style:

Construction:

4 ply lamination (83% vinyl and 17% fiberglass)
(Each vinyl is equal thickness and weight)

Surface Texture:

Embossed

Thread Count:

27 threads per square inch
(10.6 per square cm) (+1 / -2)

Available Widths:

36", 45", 54", 63, 72"
(91 cm, 114 cm, 137 cm, 160 cm, 183 cm)

Roll Lengths:

30 yards standard (Other lengths available upon request)
(27.4 m)

Weight:

11.3 oz. per square yard
(383 grams per square meter) (+ / - 2.0)
(+ / - 68)

Thickness:

13.6 mil
(.345 mm) (+ / - 2.0)
(+ / - .05)

Instron Tear Test Lbs./ft.

Warp 22
Fill 17,62

Instron Breaking Strength Lbs./ft.

Warp 45
Fill 85

Washability:

Material may be dusted with a damp cloth. When scrubbing is necessary,
warm water, mild detergents, and gentle rubbing are recommended.

Opacity:

Blackout

Visual check

Flammability:

NFPA Standard 701/2019 Test Method 1 (Small Scale)
California State Fire Marshal Section 13115 Registration No. F-356801

Other Tests Passed:

ASTM D4834-03 Lead
CSA-Can 600-08 Lead
ASTM E1428-9 - Pink Staining
ASTM G-21 – Resistance to Fungi
UL GreenGuard Gold Certified

Shipping:

Rolls shipped on 3" (7.67 cm) ID paper cores
Optional 1.317" (3.2cm) ID paper cores available



Revised 10/2020

SOFGLASS

(#11 White Displayed)

Affordable Privacy - 10oz 3 Ply Window Shade

Affordable Privacy - 10oz 3 Ply Window Shade

Style:

Construction:

3 ply lamination (65% vinyl and 35% fiberglass)
(Each vinyl is equal thickness and weight)

Surface Texture:

Various Embossing Patterns Available

Thread Count:

60 threads per square inch
(23 threads per square cm) (+4 / -6)

Available Widths:

36" & 72"
(91 cm & 183 cm)

Roll Lengths:

30 yards standard (Other lengths available upon request)
(27.4 m)

Weight:

9.7 oz. per square yard
(329 grams per square meter) (+ / - 2.0)
(+ / - 68)

Thickness:

9.5 mil
(.241 mm) (+ / - 2.0)
(+ / - .05)

Instron Tear Test Lbs./ft.

Warp
19
Fill
19

Instron Breaking Strength Lbs./ft.

Warp
127
Fill
113

Washability:

Material may be dusted with a damp cloth. When scrubbing is necessary,
warm water, mild detergents, and gentle rubbing are recommended.

Opacity: Visual check

Room Darkening

Flammability:

NFPA Standard 701/1996 (Small Scale)
FMVSS and CMVSS 302

Other Tests Passed:

UL GreenGuard Gold Certified

Shipping:

Rolls shipped on 3" (7.67 cm) ID paper cores
Optional 1.317" (3.2cm) ID paper cores available



Revised 10/2020

TRANSLUCENT PLUS

(#11 White Displayed)

3 Ply 14oz Wideshade III

3 Ply 14oz Wideshade III

Style:	
Construction:	3 ply lamination (60% vinyl and 40% fiberglass) (Each vinyl is equal thickness and weight)
Surface Texture:	Various Embossing Patterns Available
Thread Count:	68 threads per square inch (26 per square cm)
Available Widths:	84", 98", 120" (213 cm, 249 cm, 305 cm)
Roll Lengths:	28 yards standard (Other lengths available upon request) (25.6 Meters)
Weight:	14.6 oz per square yard (495 grams per square meter) (+ / - 2.0) (+ / - 68)
Thickness:	14 mil (.36 mm) (+ / - 2.0) (+ / - .05)
Tear Strength Lbs./ft.	Warp 6 Fill 10
Breaking Strength: Lbs./ft.	Warp 338 Fill 298
Washability:	Material may be dusted with a damp cloth. When scrubbing is necessary, warm water, mild detergents, and gentle rubbing are recommended.
Opacity: Visual check	Blackout
Flammability:	NFPA Standard 701/2019 Test Method 1 (Small Scale)
Other Tests Passed:	AATCC 183 – Blocking Ultraviolet FTMS 191A-5660 - Colorfastness to Light UL GreenGuard Gold Certified
Shipping:	Rolls shipped on 3" (7.67 cm) ID paper cores Optional 1.317" (3.2cm) ID paper cores available



WIDESHADE III

(#10 Black Displayed)

4 Ply 17oz Wideshade IV

4 Ply 17oz Wideshade IV

Construction: 4-ply lamination (70% vinyl and 30% fiberglass)
(Each vinyl is equal thickness and weight)

Surface Texture: Various Embossing Patterns Available

Thread Count: 68 threads per square inch
(26 per square cm)

Available Widths: 98" & 120"
(249 cm & 305 cm)

Roll Lengths: 25 yards standard (Other lengths available upon request)
(23 Meters)

Weight: 17.9 oz per square yard
(606 grams per square meter) (+ / - 2.0)
(+ / - 68)

Thickness: 16.9 mil
(.42 mm) (+ / - 2.0)
(+ / - .05)

Tear Strength: Warp Fill
Lbs./ft. 9 10

Breaking Strength: Warp Fill
Lbs./ft. 339 256

Washability: Material may be dusted with a damp cloth. When scrubbing is necessary, warm water, mild detergents, and gentle rubbing are recommended.

Opacity: Blackout

Visual check

Flammability: NFPA Standard 701/2015 Test Method 1 (Small Scale)

Other Tests Passed:

AATCC 183 - Blocking Ultraviolet
AATCC 16E-1993 - Colorfastness to Light
ASHRAE Standard 74-1988 - Fenestration
SW 846-7000B-7420 (Pb) - Lead
UL GreenGuard Gold Certified

Solor Heat Control Properties Interior Use at Zero Degree Profile Angle

No.	Description	T _s	R _s	A _s	T _v	R _v	A _v	T _l	O-F	1/8" Cl	1/4" Cl	1/4" H.A.	1/2" Cl	1" Cl	1" H.A.
11	White	Tr	79	21	Tr	67	33	Tr	0.2	0.19	0.21	0.25	0.19	0.22	0.2

Shipping: Rolls shipped on 3" (7.67 cm) ID paper cores

Optional 1.317" (3.2cm) ID paper cores available



WIDESHADE IV

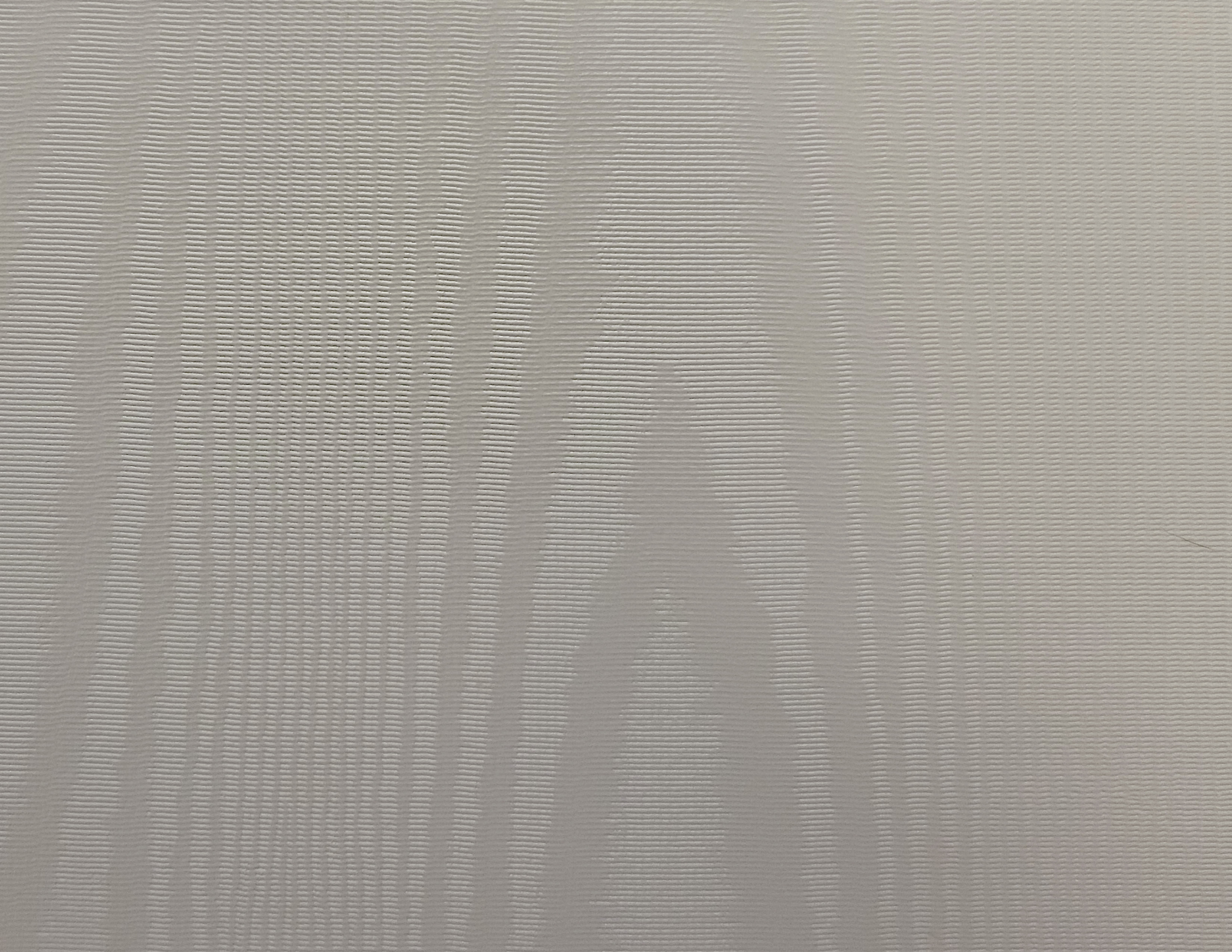
(#106 Azure White Displayed)

WIDESHADE IV DeLux Duplex

(#32 Champagne/#11 White Displayed)

MOIRE

(#34 Clay Displayed)



BOUCLE

(#11 White Displayed)

4 Ply 17oz Wideshade IV Ultra

4 Ply 17oz Wideshade IV Ultra

Construction:

4-ply lamination (70% vinyl and 30% fiberglass)
(Each vinyl is equal thickness and weight)

Surface Texture:

Various Embossing Patterns Available

Thread Count:

680 threads per square inch
(23 per square cm)

Available Widths:

120"
(305 cm)

Roll Lengths:

25 yards standard
(23 Meters)

Weight:

17.9 oz per square yard
(606 grams per square meter)

(+ / - 2.0)
(+ / - 68)

Thickness:

16.9 mil
(.42 mm)

(+ / - 2.0)
(+ / - .05)

Tear Strength:

Lbs./in
8.6

Fill
10.52

Breaking Strength:

Lbs./in
339

Fill
256

Washability:

Material may be dusted with a damp cloth. When scrubbing is necessary, warm water, mild detergents, and gentle rubbing are recommended.

Opacity: Visual check

Blackout

Flammability:

NFPA Standard 701/2019 Test Method 1 & 2

Other Tests Passed:

ATSM D3335 85a Lead Test

Proposition 65

This product does contain Antimony Trioxide CAS# 1309-64-4

Solor Heat Control Properties

Interior Use at Zero Degree Profile Angle

No.	Description	Tr	79	21	Tr	67	33	Tr	O-F	1/8" Cl	1/4" Cl	1/4" H.A.	1/2" Cl	1" Cl	1" H.A.	SC (Single Glass)	SC (Insulating Glass)
11	White								0.2	0.19	0.21	0.25	0.19	0.22	0.2		

Shipping:

Rolls shipped on 3" (7.67 cm) ID paper cores
Optional 1.317" (3.2cm) ID paper cores available



Revised 10/2020

WIDESHADE IV Ultra

(#49 Dark Grey Displayed)

